



DESCRIPTION

ESD Grid Tape

TECHNICAL DATASHEET



Our conductive grid tape is made from silicone free, low residue polypropylene with a self adhesive dissipative co-polymer backing and a conductive grid surface layer.

For use in static free workstations where ESD sensitive components are handled.

Both conductive surface and dissipative adhesive layer are low-tribocharging at 50% RH.



FEATURES

- Polypropylene self adhesive tape with conductive grid pattern on the surface
- Supplied on a cardboard core (Core Size: 3")
- Silicone free, with low residue
- Grid pattern includes the ESD logo to EN 61340-5
- Typically used for sealing primary packaging

| PRODUCT CODE | DESCRIPTION | SIZE (METRIC) | SIZE (IMPERIAL) | NOTES |
|--------------|---------------|---------------|------------------|----------|
| 154-0140 | ESD Grid Tape | 12mm x 40m | 0.47in x 131.2ft | per roll |
| 054-0109 | ESD Grid Tape | 24mm x 40mm | 0.94in x 131.2ft | per roll |
| 054-0111 | ESD Grid Tape | 19mm x 40m | 0.75in x 131.2ft | per roll |
| 054-0114 | ESD Grid Tape | 48mm x 40m | 1.89in x 131.2ft | per roll |

To request a quotation or for more information, please call **+44 (0)1473 836200** email **info@antistat.co.uk** or visit **www.antistat.co.uk**

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| No. | PARAMETER | MEASUREMENT | TESTING STANDARD | TESTING RESULT |
|-----|--|-------------|-----------------------------------|----------------|
| 1 | Solid Content | % | 53.5-55% | 54% |
| 2 | Peeling Strength by Angle of 180 Degrees | N/25mm | ≥5 | 6.5 |
| 3 | Holding Force at 32°F | mm/h | ≤3 | 0 |
| 4 | Initial Adhesion (Steel Ball) | G | ≥13 | 13 |
| 5 | Width Tolerance | mm | ±0.5 | OK |
| 6 | Length Tolerance | m | ≥0 | OK |
| 7 | Total Thickness | um | 60 | 61 |
| 8 | Roll Core Inner Diameter | in | 2.99 | 2.99 |
| 9 | Tensile Strength | n/25mm | ≥30 | 42 |
| 10 | Elongation Rate | % | 100 - 180 | 159 |
| 11 | OPP Film Thickness | u | 38 | 38 |
| 12 | Pressure Sensitive Adhesive Thickness | u | 22 | 23 |
| 13 | Surface Resistance | Ohms | 10 ⁶ - 10 ⁹ | 107 |

NOTES

- Replace regular adhesive tapes with antistatic tapes complying with EN 61340-5
- "All generators of electrostatic charges, such as untreated plastic films, foams, synthetic fibers, adhesive tapes, etc., must be prohibited and should be kept away from the EPA [ESD protected area]." (EN 61340-5-2 section 6)
- "EPA should never have any electrostatic generative adhesive tapes or labels, as these can cause very high potentials when applied or stripped off." (EN 61340-5-1 section 7.4)

RoHS DIRECTIVE

In accordance with the RoHS Directive 2002/95EC, and it's amendment directives, conductive grid tape was tested using method: 3540C/3550B for PBB/PBDE content.

Test results by chemical method (Unit: mg/kg)

| Cadmium (Cd) - not detected | Lead (Pb) - not detected | |
|--|--|--|
| Mercury (Mg) - not detected | Hexavalent Chromium (CrVi) - not detected | |
| Polybrominated Biphenyl - not detected | Polybrominated Diphenylethers - not detected | |

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